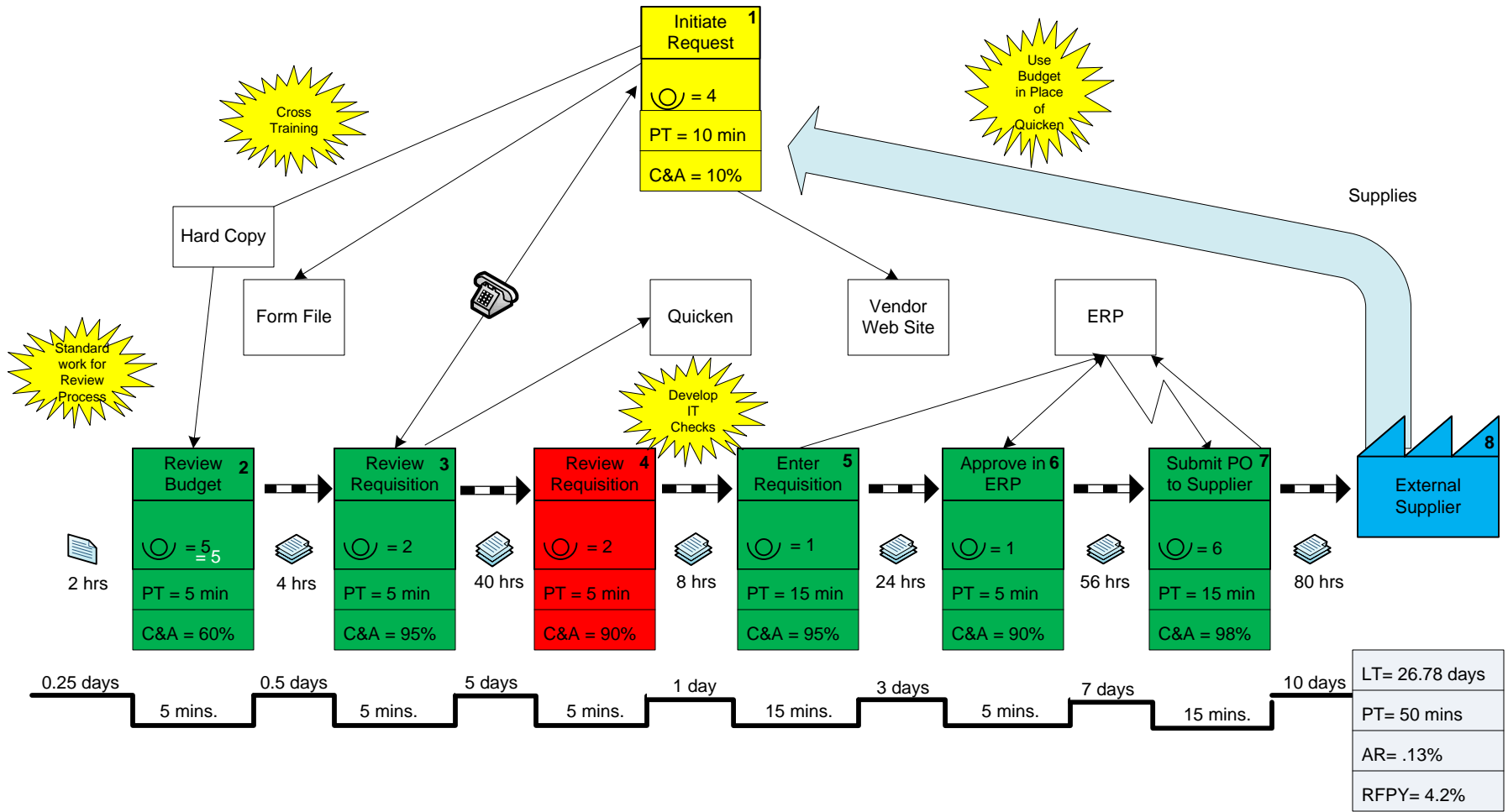


Value Stream Map

Purchasing – Purchases less than \$2,500



Customer Demand:
500 Requisitions per year